

EHRZ SERIES

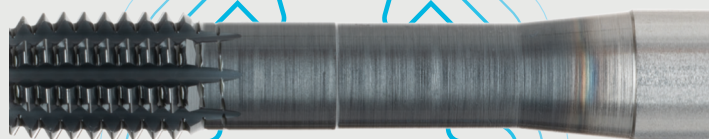
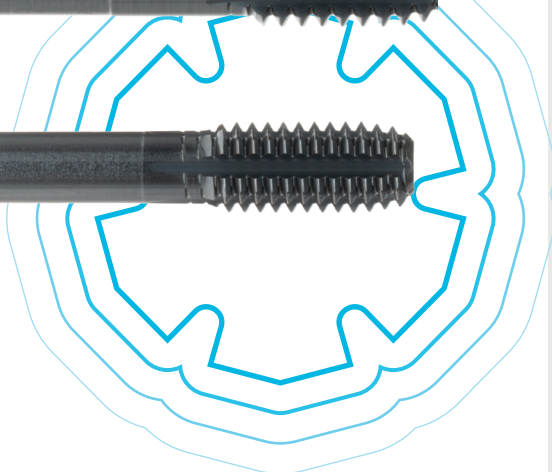
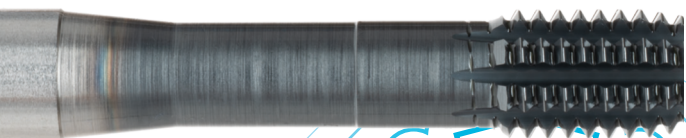
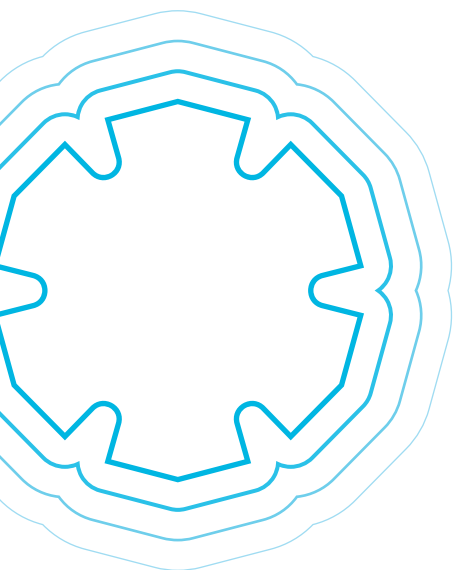
Z-PRO
Ultimate Machining Taps

POSEBNA PROMOCIJA 1/05-31/07/2026

Izberite vrhunsko kakovost valjalnih navojnih svedrov Yamawa za materiale do trdote 40 HRC.

DARILO OB NAKUPU

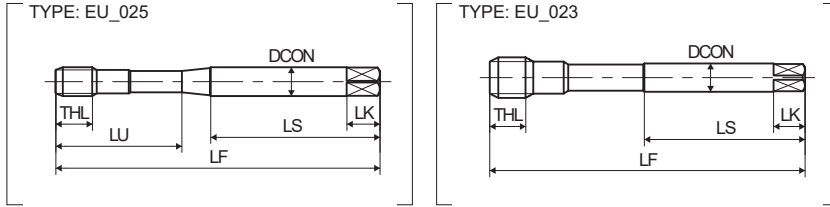
Za vsakih 350 € vrednosti naročila prejmete brezplačno polo majico.



D DOLINŠEK-S

Think threads with
YAMAWA

EHRZ (DIN)



| M | TCTR (tolerance) | Bored Hole Ø(mm) | | Code | THCHT (chamfer) | LF (mm) | THL (mm) | LU (mm) | LS (mm) | DCON (mm) | K (mm) | LK (mm) | NOF | Type | € |
|---------|---------------------|------------------|------|------------|--------------------|------------|-------------|------------|------------|--------------|-----------|------------|------|------|-------|
| | | Max | Min | | | | | | | | | | | | |
| DIN 371 | | | | | | | | | | | | | | | |
| M3X0.5 | ISO2X(6HX) | 2.83 | 2.76 | 3121101035 | 2P | 56 | 5 | 18 | 34 | 3.5 | 2.7 | 6 | 5(5) | 025 | 31,81 |
| M4X0.7 | ISO2X(6HX) | 3.75 | 3.66 | 3121101042 | 2P | 63 | 7 | 21 | 38 | 4.5 | 3.4 | 6 | 5(5) | 025 | 32,71 |
| M5X0.8 | ISO2X(6HX) | 4.70 | 4.60 | 3121101049 | 2P | 70 | 9 | 25 | 39 | 6 | 4.9 | 8 | 5(5) | 025 | 34,71 |
| M6X1 | ISO2X(6HX) | 5.61 | 5.5 | 3121101055 | 2P | 80 | 11 | 30 | 45 | 6 | 4.9 | 8 | 5(5) | 025 | 39,50 |
| M8X1.25 | ISO2X(6HX) | 7.52 | 7.38 | 3121101064 | 2P | 90 | 12 | 35 | 47 | 8 | 6.2 | 9 | 6(6) | 025 | 44,52 |
| M10X1.5 | ISO2X(6HX) | 9.41 | 9.26 | 3121101078 | 2P | 100 | 13 | 39 | 52 | 10 | 8 | 11 | 8(8) | 025 | 52,81 |

| M | TCTR (tolerance) | Bored Hole Ø(mm) | | Code | THCHT (chamfer) | LF (mm) | THL (mm) | LU (mm) | LS (mm) | DCON (mm) | K (mm) | LK (mm) | NOF | Type | € |
|----------|---------------------|------------------|-------|------------|--------------------|------------|-------------|------------|------------|--------------|-----------|------------|------|------|-------|
| | | Max | Min | | | | | | | | | | | | |
| DIN 376 | | | | | | | | | | | | | | | |
| M12X1.75 | ISO2X(6HX) | 11.3 | 11.13 | 3121101088 | 2P | 110 | 15 | - | 56 | 9 | 7 | 10 | 8(8) | 023 | 69,63 |
| M14X2 | ISO2X(6HX) | 13.19 | 13 | 3121101100 | 2P | 110 | 18 | - | 56 | 11 | 9 | 12 | 8(8) | 023 | 77,84 |
| M16X2 | ISO2X(6HX) | 15.19 | 15 | 3121101114 | 2P | 110 | 18 | - | 56 | 12 | 9 | 12 | 8(8) | 023 | 98,88 |

| MF | TCTR (tolerance) | Bored Hole Ø(mm) | | Code | THCHT (chamfer) | LF (mm) | THL (mm) | LU (mm) | LS (mm) | DCON (mm) | K (mm) | LK (mm) | NOF | Type | € |
|-----------|---------------------|------------------|-------|------------|--------------------|------------|-------------|------------|------------|--------------|-----------|------------|------|------|--------|
| | | Max | Min | | | | | | | | | | | | |
| DIN 374 | | | | | | | | | | | | | | | |
| MF8X1 | ISO2X(6HX) | 7.61 | 7.49 | 3121101065 | 2P | 90 | 12 | - | 46 | 6 | 6.2 | 8 | 6(6) | 023 | 45,62 |
| MF10X1.25 | ISO2X(6HX) | 9.51 | 9.38 | 3121101079 | 2P | 100 | 13 | - | 51 | 7 | 5.5 | 8 | 8(8) | 023 | 53,56 |
| MF10X1 | ISO2X(6HX) | 9.61 | 9.55 | 3121101080 | 2P | 90 | 13 | - | 46 | 7 | 5.5 | 8 | 8(8) | 023 | 57,81 |
| MF12X1.5 | ISO2X(6HX) | 11.39 | 11.24 | 3121101089 | 2P | 100 | 15 | - | 51 | 9 | 7 | 10 | 8(8) | 023 | 70,50 |
| MF12X1.25 | ISO2X(6HX) | 11.51 | 11.38 | 3121101090 | 2P | 100 | 15 | - | 51 | 9 | 7 | 10 | 8(8) | 023 | 70,50 |
| MF12X1 | ISO2X(6HX) | 11.62 | 11.5 | 3121101091 | 2P | 100 | 15 | - | 51 | 9 | 7 | 10 | 8(8) | 023 | 70,50 |
| MF14X1.5 | ISO2X(6HX) | 13.39 | 13.24 | 3121101102 | 2P | 100 | 18 | - | 51 | 11 | 9 | 12 | 8(8) | 023 | 77,84 |
| MF14X1.25 | ISO2X(6HX) | 13.51 | 13.38 | 3121101103 | 2P | 100 | 18 | - | 51 | 11 | 9 | 12 | 8(8) | 023 | 87,522 |
| MF16X1.5 | ISO2X(6HX) | 15.38 | 15.23 | 3121101116 | 2P | 100 | 18 | - | 51 | 12 | 9 | 12 | 8(8) | 023 | 98,88 |

| Workpiece materials | | Vc (m/min) |
|---------------------|---|------------|
| P2 | Carbon and low alloy steel | 10÷40 |
| P3 | Medium alloy steel | 10÷40 |
| P4 | High alloy steel | 10÷35 |
| P3-P4 | Heat treated steel <40 HRC | 10÷25 |
| P7 | Ferritic - Martensitic stainless steel | 10÷15 |
| M | Austenitic stainless steel (good machinability) | 10÷15 |



EHRZ
depliant



Download
the Yamawa's
catalogue



Download the
Yamawa's APP

 Think threads with
YAMAWA

DOLINŠEK-S D.O.O.

Vrtna ulica 9, 3311 Šempeter, 03 703 30 13 - 03 703 30 14 - www.dolinsek-s.si



ISO 9001
JQA-QMA14664



ISO 14001
JQA-EM3465