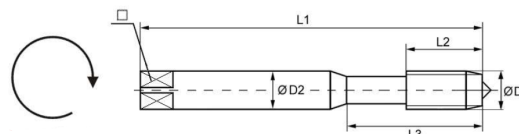
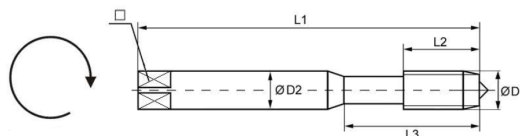


Strojni navojni svedri za univerzalno uporabo

HSSE - do 900N/min

-35%



			TOL
2-3 Threads	chip removal (like picture)	outside cooling and lubrication	ISO2/6H

			TOL
4-5 Threads	chip removal (like picture)	outside cooling and lubrication	ISO2/6H

			N/mm² HRC	
1,6 mm	blind holes to 3 x D	HSSE no surface treatment	to 900 N/mm ² 27,1 HRC	Form C 35° RSP

			N/mm² HRC	
1,6 mm	through holes to 4 x D	HSSE no surface treatment	to 900 N/mm ² 27,1 HRC	Form B

Dimenzija	PC	-35%
M		
2	9.43	6.13
2,5	9.43	6.13
3	7.96	5.17
3,5	8.69	5.65
4	7.96	5.17
5	8.80	5.72
6	8.80	5.72
7	12.15	7.90
8	10.68	6.94
10	13.41	8.72
12	15.71	10.21
14	20.21	13.14
16	22.41	14.57
18	33.31	21.65
20	43.99	28.59
22	57.81	37.58
24	60.33	39.21
27	98.03	63.72
30	103.06	66.99
33	147.05	95.58
36	232.52	151.14
39	295.36	191.98
42	351.92	228.75
45	395.91	257.34
48	433.61	281.85
52	515.31	334.95

Dimenzij	PC	-35%
M		
2	8.69	5.65
2,5	8.69	5.65
3	6.60	4.29
3,5	7.33	4.76
4	6.70	4.36
5	7.12	4.63
6	7.12	4.63
7	10.05	6.53
8	8.90	5.79
10	11.21	7.29
12	13.41	8.72
14	16.97	11.03
16	19.27	12.53
18	27.76	18.04
20	35.82	23.28
22	46.50	30.23
24	49.02	31.86
27	81.69	53.10
30	84.21	54.74
33	118.14	76.79
36	192.30	125.00
39	247.60	160.94
42	289.07	187.90
45	326.78	212.41
48	358.20	232.83
52	437.38	284.30