B

Turning indexable inserts

Chip breakers

Positive

C

D

R

S

T

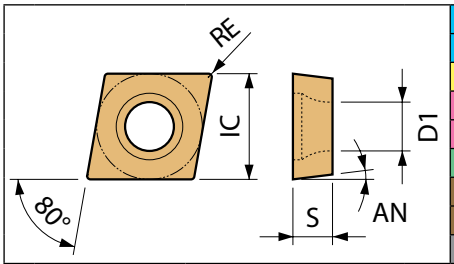
V

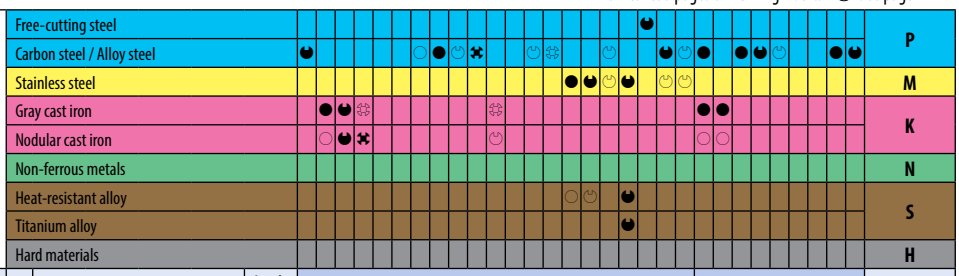
W

Ceramic

80° Rhombic

How to read pages of "Turning inserts" See page B15

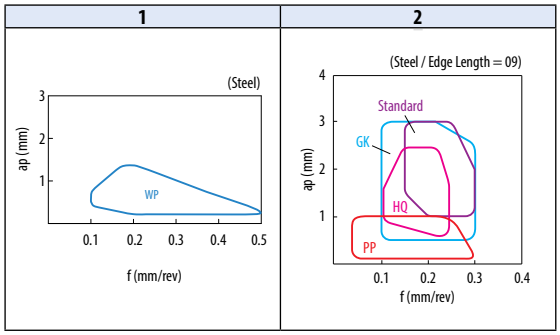




Insert		Description		Applicable chipbreaker range	No. of edges	Dimension (mm) IC	S	D1	RE	Angle (°) AN	Carbide CVD CA025P	CA310	CA315	CA320	CA4505	CA4515	CA510	CA515	CA525	CA530	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	Carbide PVD PR1225	PR1535	PR1705	PR1725	PR930	Cermet CVD CCX	Cermet PVD PV7005	PV710	PV720	PV730	PV90	Cermet - TN60	TN610	TN620	Applicable toolholder
Finishing	With Wiper Edge	CCMT	060202WP 060204WP 060208WP	1	2	6.35	2.38	3	0.2 0.4 0.8	7	●						●	●	●	●							●		●					●	●			●	●	●	E26, E28, E54 F31, F32 F60~F62
		CCMT	09T302WP 09T304WP 09T308WP	1	2	9.525	3.97	4.7	0.2 0.4 0.8	7	●						●	●	●	●							●		●					●	●			●	●	●	E26~E28, E54 F60~F62 F122
Finishing		CCMT	060202PP 060204PP	2	2	6.35	2.38	3	0.2 0.4	7	●						●	●	●								●	●	●	●		●			●	●			●	●	●	E26, E28, E54 F31, F32 F60~F62
		CCMT	09T302PP 09T304PP 09T308PP	2	2	9.525	3.97	4.7	0.2 0.4 0.8	7	●						●	●	●	●							●	●	●	●		●			●	●			●	●	●	E26~E28, E54 F60~F62 F122
Finishing - Medium		CCMT	060202GK 060204GK	2	2	6.35	2.38	2.8	0.2 0.4	7	●			●		●	●	●	●	●		●	●	●	●	●		●	●	●	●		●			●	●			●	●	●	E26, E28, E54 F31, F32 F60~F62
		CCMT	09T302GK 09T304GK	2	2	9.525	3.97	4.4	0.2 0.4	7	●			●		●	●	●	●	●		●	●	●	●	●		●	●	●	●		●			●	●			●	●	●	E26~E28, E54 F60~F62 F122
		CCMT	120404GK 120408GK 120412GK	2	2	12.7	4.76	5.5	0.4 0.8 1.2	7	●		●	●		●	●	●	●	●		●	●	●	●	●		●	●	●	●		●			●	●			●	●	●	E28
Finishing - Medium		CCMT	060202HQ 060204HQ	2	2	6.35	2.38	2.8	0.2 0.4	7	●						●	●	●	●		●	●	●	●	●		●	●	●	●		●			●	●			●	●	●	E26, E28, E54 F31, F32 F60~F62
		CCMT	09T302HQ 09T304HQ 09T308HQ	2	2	9.525	3.97	4.4	0.2 0.4 0.8	7	●						●	●	●	●		●	●	●	●	●		●	●	●	●		●			●	●			●	●	●	E26~E28, E54 F60~F62 F122
Medium		CCGT	060201 060202 060204	2	2	6.35	2.38	2.8	0.1 0.2 0.4	7																				●					●	●	●		●	●	●	E26, E28, E54 F31, F32 F60~F62
		CCGT	09T301 09T302 09T304	2	2	9.525	3.97	4.4	0.1 0.2 0.4	7																				●					●	●	●		●	●	●	E26~E28, E54 F60~F62 F122
		CCMT	09T308	2	2	9.525	3.97	4.4	0.8	7	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		●		●	●	●	●	●	●	●	●	●	●	●	●	

See "Precautions when using Wiper inserts" in the **R36** and **R37** for WP chipbreaker.

Applicable chipbreaker range



● : Standard item R : Right-hand only L : Left-hand only □ : Check availability